

Guide to Steyr SSG69 P2 - 15433

Procedure for mounting of High Power spring – 17382

1. Tools needed:
 - a. 3 mm Hex socket driver
 - b. 2 pcs. 3mm Pin drivers



2. Removal of barrel section from stock:
 - a. Remove the magazine
 - b. Unscrew the 3 socket screws
 - c. Note the rear screw is hidden behind the trigger guard
 - d. Green arrow show location of screws



3. Removal of outer barrel:
 - a. Remove the 3mm socket screw
 - b. The outer barrel should slide off easy
 - c. BEWARE of the white plastic guide ring behind the barrel!
 - d. The ring is needed to guide the cylinder – don't lose it!



4. Removal of cylinder head:
 - a. Place the two pin drivers in the holes off the cylinder head
 - b. If you do not have 2 pin drivers other similar tools can be used. (Ex. 2 pcs. 3mm Hex keys)



5. Removal of cylinder head:
 - a. Unscrew by turning the cylinder head counter clockwise
 - b. The head should come off easy – no vice or similar is needed – only the O-ring is holding the head



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6. Content of cylinder:
 - a. Only spring and piston will come out off the cylinder
 - b. The head spring guide is locked in the bottom.



7. Inserting the High Power Spring:
 - a. When sliding the spring into the cylinder, make sure that you get the spring guide INSIDE the spring!
 - b. Remember if the white cylinder guide ring fell out during disassembly, to replace it before sliding the outer barrel back in place.



8. Outer barrel assembly:
 - a. Make sure the white plastic guide ring is in place!
 - b. Align the hole in the outer barrel with the screw
 - c. The screw should go in easy all the way – if not then you properly missed the alignment of the barrel hole



9. Reassemble the rifle:
 - a. Put the barrel section back in the stock
 - b. Tighten the 3 hex screws
 - c. Insert the magazine as the last step.
 - d. You are done 😊

